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D5090-1

Job Sheet 184023



Part No: D5090-1

Job Qty: 30 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEETS 2,3 IPP REV:A 14.06.18 NEW ISSUE DD VERF:JLM

Ship Via:

25.68

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	30 pcs		10/12/18	0.00	3.37	Waterjet 1		SC 18/10/21
110	QC	30 pcs		10/12/18	0.00	0.00	QC2 Waterjet-2		SC 18/10/21
120	QC	30 pcs		10/12/18	0.00	0.00	QC8-5		38
130	Brake NC	30 pcs		10/12/18	0.04	1.11	Brake NC-2		SB 9-89 DAS
140	QC	30 pcs		10/12/18	0.00	0.00	QC5		38
150	HandFinish	30 pcs		10/12/18	0.00	2.00	HandFinish1		D.R 18/10/21
160	QC	30 pcs		10/12/18	0.00	0.00	QC7-4		NOV 21 2018 68
190	Packaging	30 pcs		10/12/18	0.00	0.00	Packaging3-2		NOV 21 2018 9-89
200	QC21-SA	30 Ea		10/12/18	0.00	0.00	QC21		DAS NOV 21 2018

3.21

Part Op Descriptions: 100 - 1-Cut as per Dwg Dwg Rev: D Prog Rev: D 2-Deburr as required

21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	32.1000 sf (1.07 ea)	100-Waterjet	512084

25.68

509977 6.42

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.040	32	154	0

Part Specifications

Specifications could not be found.



Container No: S122045



Part: D5090-1

Job No: 184023

Serial No/Batch: S122045

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 10/28/18

10/28/18
98
38
DVC

